



CUT - TO - LENGTH LINE



CUT-TO-LENGTH LINE	AKL - 130	AKL - 150
Max sheet width	1 270 mm	1 500 mm
Max sheet thickness S235	1,5 mm	1,5 mm
Driving speed	0 - 25 m/min	0 - 25 m/min
Machine weight	4 800 kg	5 650 kg
Machine length	~ 3 200 mm	~ 3 200 mm
Machine width	~ 2 100 mm	~ 2 500 mm
Motor power	~ 5,5 kW	~ 6,0 kW
Operating voltage	380 V	380 V

The web is fed into the line through infeed table, which guides it to the straightener truly aligned and straight. The straightener unit has 9 power driven rollers of 100 mm diameter. All rollers are hard chromium plated. Rubber coated pull rollers feed the web through measuring wheel to the slitter. Diameter of standard slitter blades is 200 mm on 160 mm shafts. Amount of blade pairs usable depends on web thickness; 5 pairs on 0,7 mm and 2 pairs on 1,5 mm. The cutting unit is on separate body. Slitter units with 260 mm blades on 220 mm shafts and thicker shafts are available as optional extra. Same with the receiving tables in different versions.



Pyhällöntie 6
 21430 Yliskulma, FINLAND
 tel: +358 2 4899 700
 fax: +358 2 4899 710
 www.lsk-machine.fi
 e-mail: lsk@lsk-machine.fi